

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4879-041	AFT LEG ASSEMBLY, LH
2	1	D4879-1	STRUT
3	4	HL20PB5-12	HI-LOK PIN
4	4	HL86-5	HI-LOK COLLAR
5	1	D4885-5	END FITTING
6	1	D4885-7	END FITTING

D4879-041 AFT LEG ASSEMBLY, LH

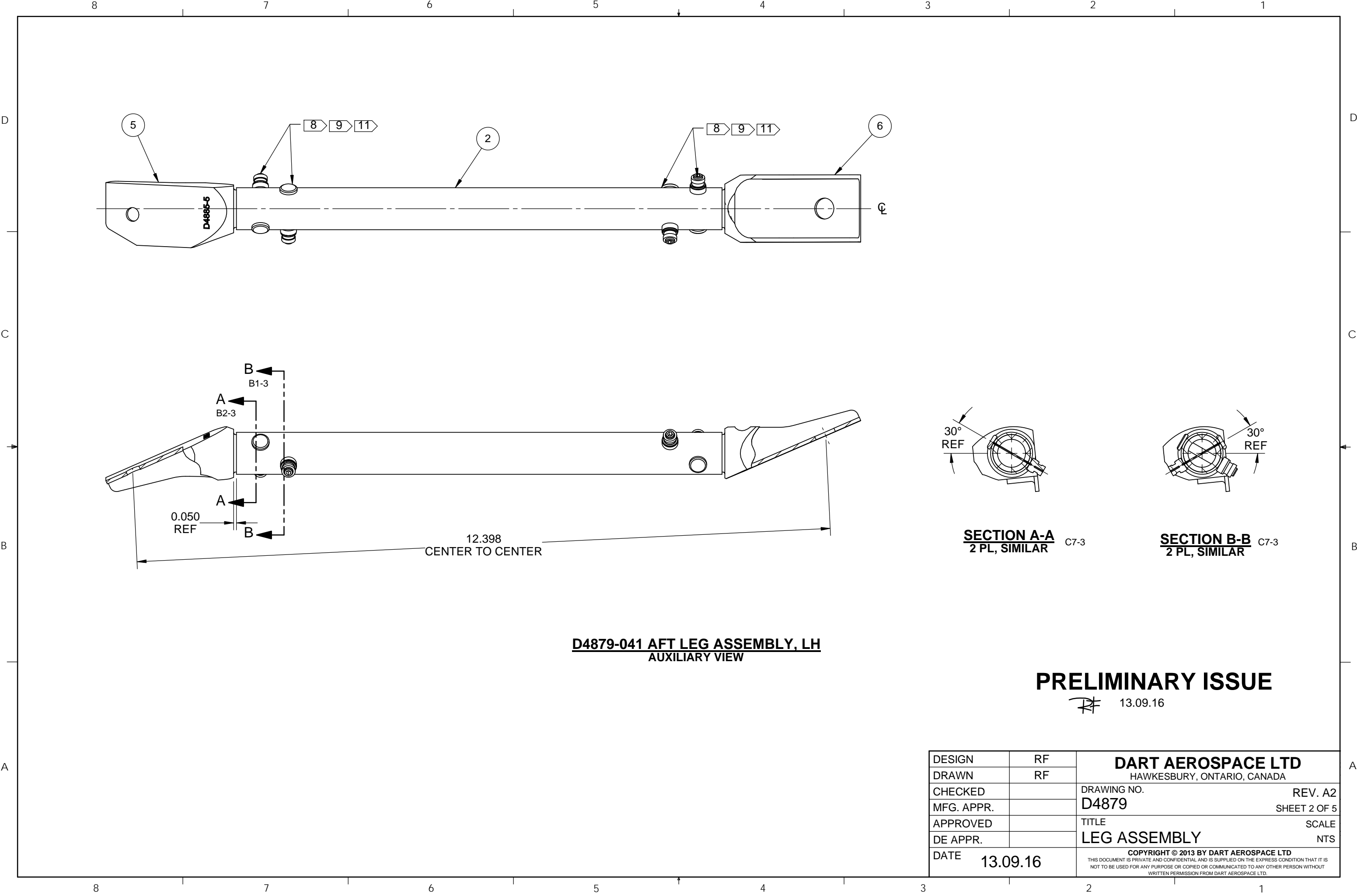
PRELIMINARY ISSUE

*[Signature]* 13.09.16

NOTES:

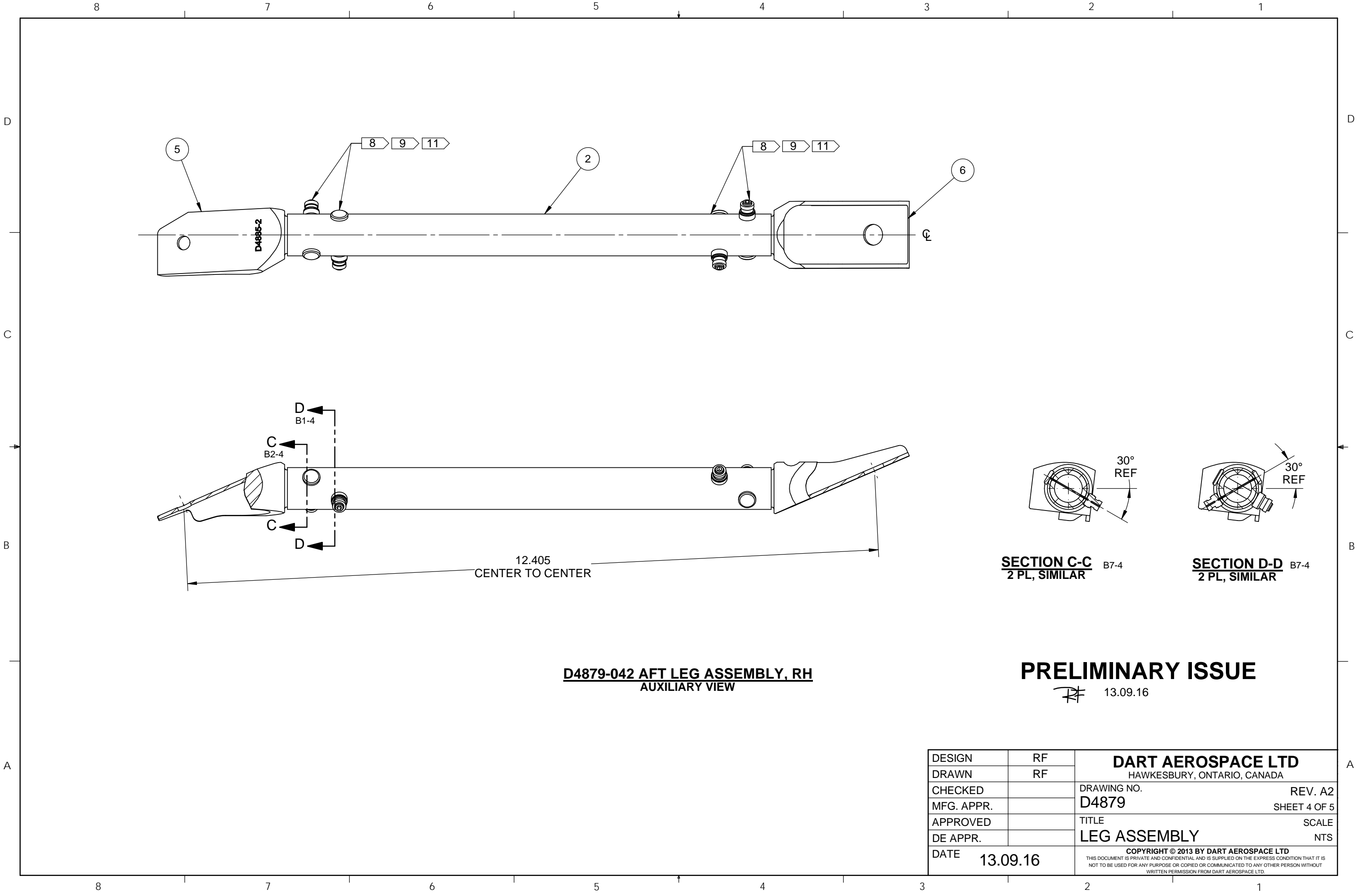
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.75 lbs
- 8) ALIGN PILOT HOLES IN D4879-1 WITH PILOT HOLES IN D4885-5 & D4885-7. DRILL OUT EACH HOLE USING A P/N 13-SB65 (0.125) PILOTED DRILL  
REAM EACH HOLE USING P/N 31-219 (  $\varnothing$ 0.1610) REAMER, USING DART TOOL SETUP TBD #
- 9) INSTALL PIN/COLLAR AND END FITTING WITH HYSOL EA934NA WHILE STILL WET
- 10) ASSEMBLE PER DART TOOL TBD #
- 11) INSTALL HL20PB5-12 HI-LOK ORIENTATION AS SHOWN

PA1	NEW ISSUE		RF	13.09.16
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF			
CHECKED		DRAWING NO. REV. A2		
MFG. APPR.		D4879 SHEET 1 OF 5		
APPROVED		TITLE SCALE		
DE APPR.		LEG ASSEMBLY NTS		
DATE	13.09.16	COPYRIGHT © 2013 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		



DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. <b>D4879</b>	REV. A2
MFG. APPR.			SHEET 2 OF 5
APPROVED		TITLE <b>LEG ASSEMBLY</b>	SCALE NTS
DE APPR.		<b>COPYRIGHT © 2013 BY DART AEROSPACE LTD</b> <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	13.09.16		





**D4879-042 AFT LEG ASSEMBLY, RH**  
**AUXILIARY VIEW**

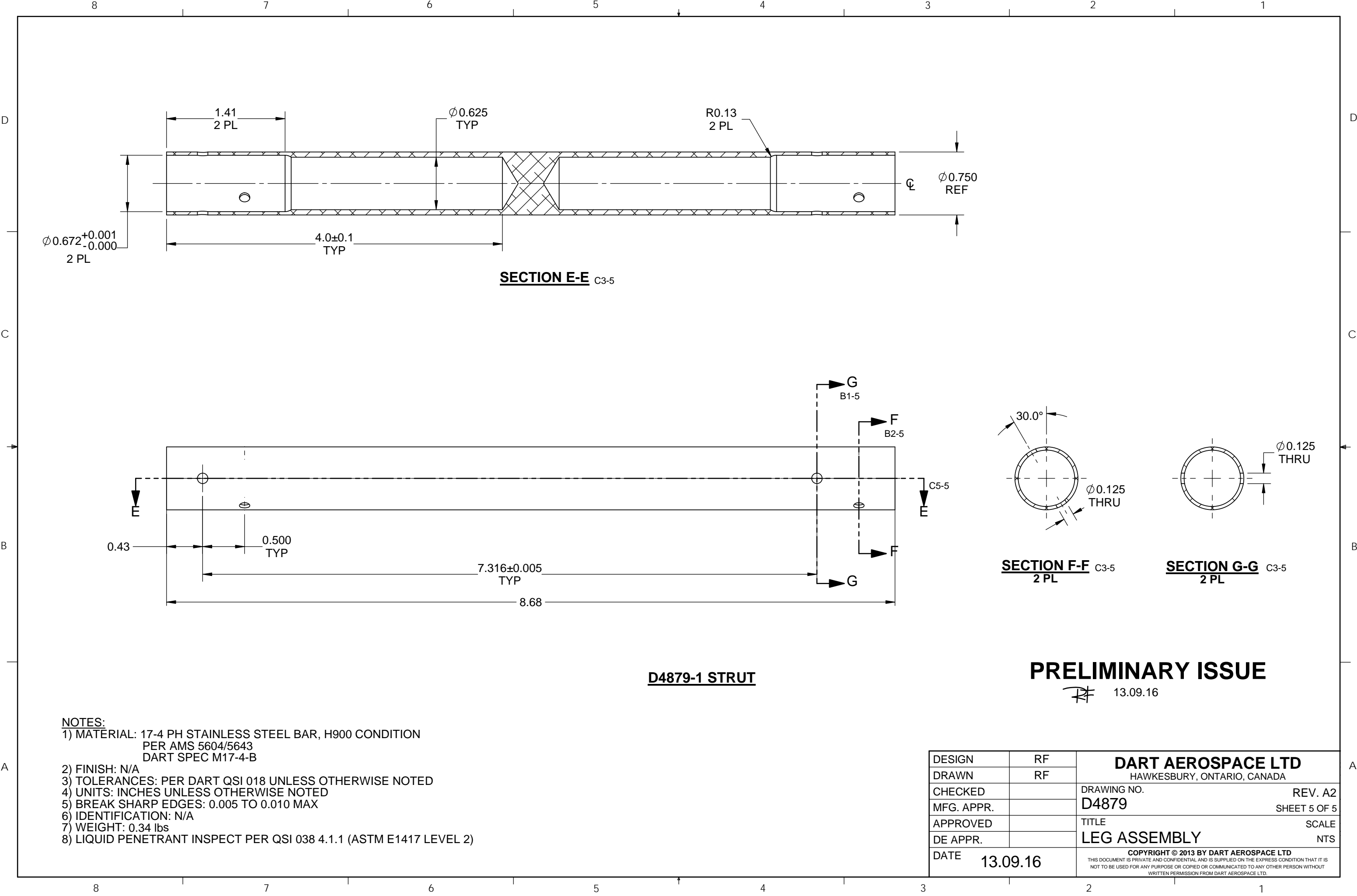
**SECTION C-C** B7-4  
**2 PL, SIMILAR**

**SECTION D-D** B7-4  
**2 PL, SIMILAR**

**PRELIMINARY ISSUE**

*[Signature]* 13.09.16

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. A2
MFG. APPR.		<b>D4879</b>	SHEET 4 OF 5
APPROVED		TITLE	SCALE
DE APPR.		<b>LEG ASSEMBLY</b>	NTS
DATE	13.09.16	<small><b>COPYRIGHT © 2013 BY DART AEROSPACE LTD</b> THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



**SECTION E-E** C3-5

**SECTION F-F** C3-5  
2 PL

**SECTION G-G** C3-5  
2 PL

**D4879-1 STRUT**

**PRELIMINARY ISSUE**

*[Signature]* 13.09.16

- NOTES:**  
1) MATERIAL: 17-4 PH STAINLESS STEEL BAR, H900 CONDITION  
PER AMS 5604/5643  
DART SPEC M17-4-B  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: 0.34 lbs  
8) LIQUID PENETRANT INSPECT PER QSI 038 4.1.1 (ASTM E1417 LEVEL 2)

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. <b>D4879</b>	REV. A2
MFG. APPR.			SHEET 5 OF 5
APPROVED		TITLE	SCALE
DE APPR.		<b>LEG ASSEMBLY</b>	NTS
DATE	13.09.16	COPYRIGHT © 2013 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	